

AUTOMOBILE ASSEMBLY

Peter J. Cate et al.

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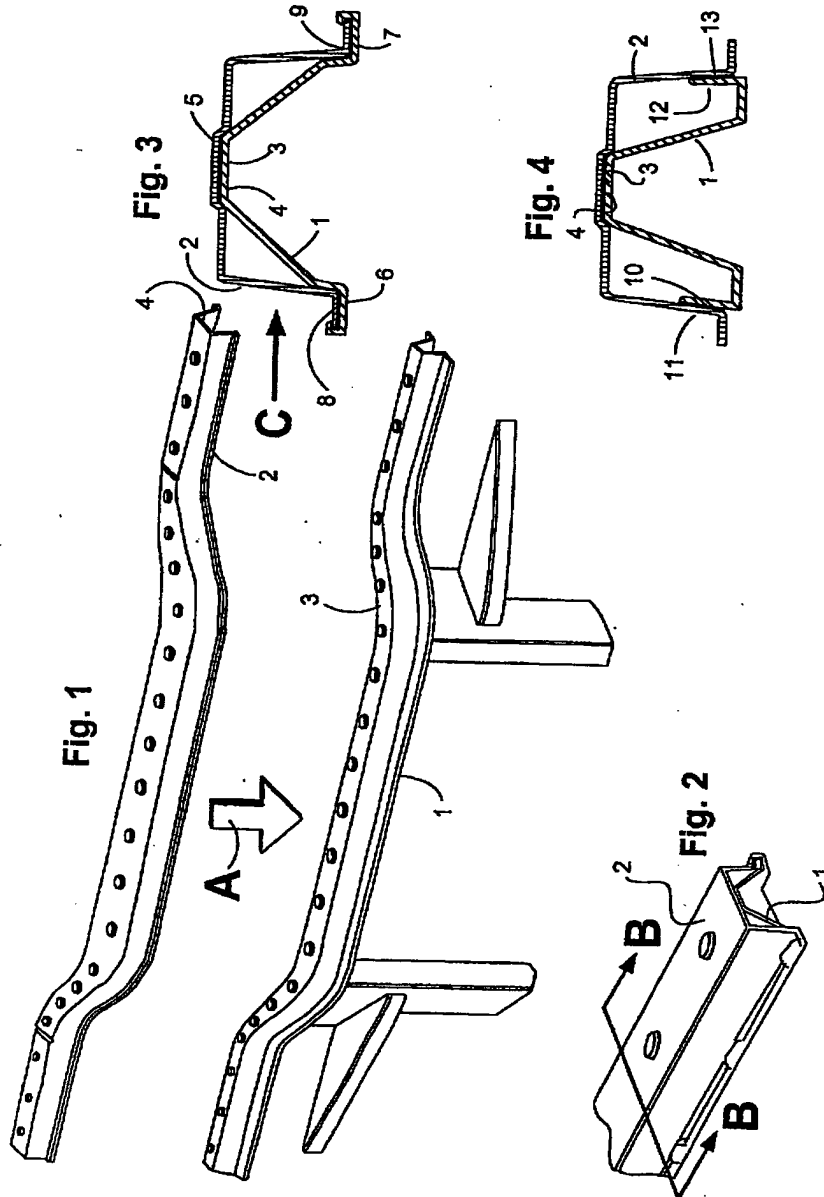


FIG. 8

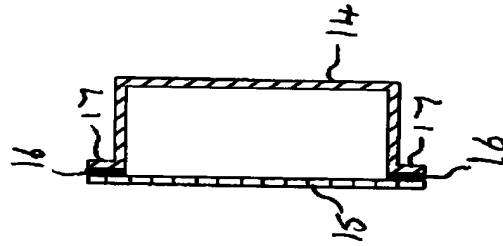


FIG. 7

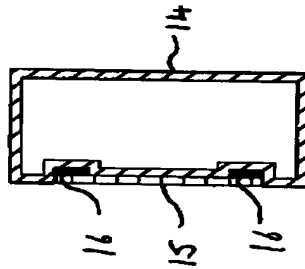


FIG. 6

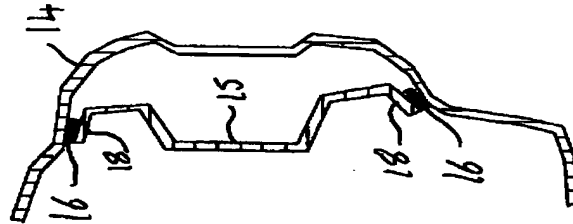


FIG. 5

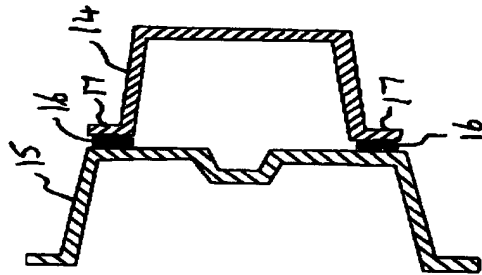


FIG. 11

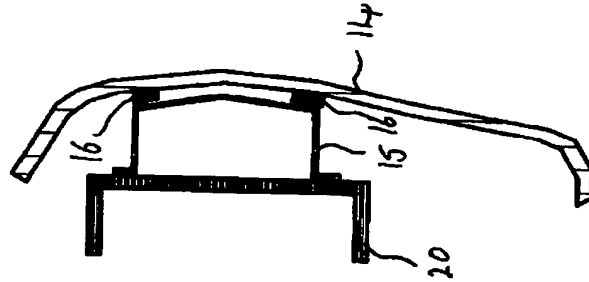


FIG. 10

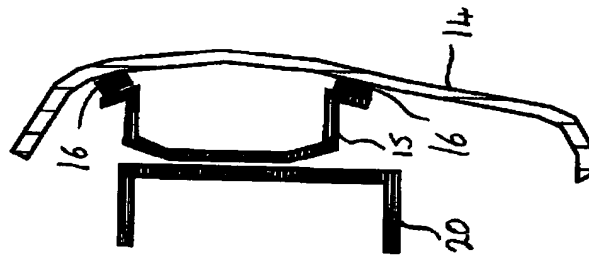
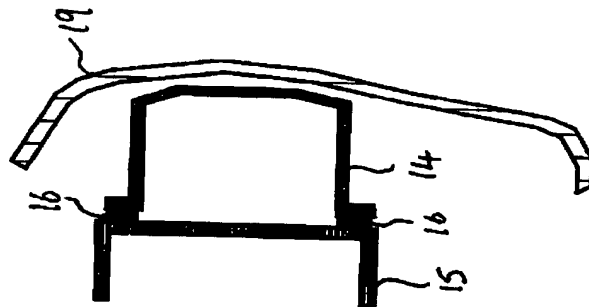


FIG. 9.



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